



# M 15

## Thin bed adhesive for brick/block work

### DESCRIPTION

M 15 is a grey, polymer modified adhesive suitable for brick/block work in interior and exterior situations. The adhesive is water resistant.

### FEATURES

- Polymer modified adhesive
- Easy mixing & application
- Internal and external situation
- Good adhesion between AAC blocks
- No curing required

### PHYSICAL PROPERTIES

M 15	@ 27 ± 1°C
Bed Thickness	3 - 12 mm
Mix Proportions (by Weight)	1 p.b.w. Water to 3.85 p.b.w. Adhesive
Open Time	20 - 25 minutes
Pot Life	3 hours
Setting Time	24 hours
Full Cure	14 Days
<b>Compressive strength</b> 28 days (air curing)	> 18.0 N/mm <sup>2</sup>
<b>Shear adhesion strength</b> After 1 day After 14 days	5.13 kN 7.11 kN
<b>Tensile adhesion</b> strength	0.77 kN
<b>Flexural Strength</b> 28 days	0.34 kN
<b>Consistency</b>	150 mm
<b>Water retentivity</b>	90%
<b>VOC Content</b>	0.66 g/l

### COVERAGE ESTIMATES

<b>Pack size</b> 26 kg	<b>Coverage</b> Refer table for standard AAC blocks & for other blocks refer the formula
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Length in mm	Height in mm	Width in mm	Approx. coverage per bag (in sqm for 3mm bed thickness)
600	200	200	3.68
600	200	150	4.90
600	200	100	7.35

Theoretical coverage calculation:

$$\frac{(\text{Block Length} + \text{Block Height}) \times \text{Block Width} \times \text{Adhesive Thickness} \times 1.8}{(\text{Block Length} + \text{Adhesive Thickness}) \times (\text{Block Height} + \text{Adhesive Thickness})} = \text{kg/m}^2$$

All the dimension are in mm

### APPLICATION INSTRUCTIONS

#### Surface Preparation

Before starting any work ensure that the base is:

- Sufficiently flat to permit the specified thickness.
- Suitable for Brick/Block work in the service conditions to which it will be exposed.
- Surfaces must be dry, clean and free from all contamination.

#### Mixing

In a clean mixing vessel, take clean water and add M 15. Mix thoroughly until a slump-free mortar is obtained. A 26 kg bag will require approximately 6.50 - 6.80 litres of water. The adhesive is immediately ready-for-use and has a pot-life of 3 hours at 27 ± 1°C. No further water should be added.

#### Application

- Apply M 15 at required thickness and smoothen using flat trowel.
- Clean off surplus adhesive from the surface.
- Do not use in damp conditions.
- Plastering/tiling can be done after 24 hours.

#### CLEANING

Tools and containers may be cleaned using clean water when the adhesive is still fresh. The hardened adhesive can be removed from tools mechanically.

#### STORAGE AND SHELF LIFE

M 15 has a shelf life of 12 months if kept in a dry, clean store between 5°C and 30°C in the original unopened containers. The product should be protected from frost, away from direct sunlight and sources of heat.

#### PRECAUTIONS

Keep out of reach of children. Wear suitable protective clothing, gloves and eyes/face protection. After contact with skin, wash immediately with plenty of clean water. In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice.

#### DISPOSAL

Disposal of the empty packaging should be in accordance with local waste disposal authority regulations.

For further information please refer to the Material Safety Data Sheet.

#### CONDITIONS OF SALE

Sold subject to the Company's conditions of sale which are available on request.

#### NOTE

The information supplied in this datasheet is based upon extensive experience and is given in good faith in order to help you. Our Company policy is one of continuous Research and

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Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products. However, as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof



### ARDEX ENDURA (INDIA) PRIVATE LIMITED

an ISO 9001:2008 certified company  
Corporate Office & Regd. Office: Unit No. 406 & 407,  
"Brigade Rubix" No. 20, HMT Campus,  
Yeshwantpur Hobli, Bengaluru - 560013.  
CIN No: U24233KA1997PTC022383 Tel: +91 80 66746500  
Email: [customercare@ardexendura.com](mailto:customercare@ardexendura.com)  
Website: [www.ardexendura.com](http://www.ardexendura.com)

### Branches

• AHMEDABAD	079 26425310	• HUBBALLI	0836 2970505	• PATNA	+919934687909
• AURANGABAD	+918888480847	• HYDERABAD	040 27650293	• PUNE	020 64781879
• BENGALURU	080 40912934	• INDORE	0731 4021148	• RAIPUR	0771 6539055
• BHUBANESHWAR	0674 2421901	• JAIPUR	0141 2392993	• SALEM	0427 2211454
• CALICUT	0495 2740334	• KOLKATA	033 65090604	• SHIVAMOGGA	+919880605770
• CHENNAI	044 42805544	• LUCKNOW	0522 4043251	• TRICHY	0431 6454649
• DELHI	011 26802949	• LUDHIANA	0161 2532170	• TRIVANDRUM	0471 2558648
• ERNAKULAM	0484 2341044	• MANGALURU	0824 2442176	• VIJAYAWADA	+918688354587
• GHAZIABAD	0120 6541564	• MUMBAI	022 65133299	• VISAKAPATNAM	0891 6469499
• GOA	0832 2750992	• MYSURU	0821 2570171		
• GUWAHATI	+917896002188	• NAGPUR	+919822223743		