

# $\begin{array}{c} \textbf{ARDEX PC 10}^{\text{TM}} \\ \textbf{Lithium Hardener for} \\ \textbf{ARDEX PC-T}^{\text{TM}} & \textbf{Concrete Topping} \end{array}$

For use in the grinding and polishing of ARDEX Polished Concrete Systems

Interior use only



ARDEX Engineered Cements 400 Ardex Park Drive Aliquippa, PA 15001 USA Tel: 724-203-5000 Toll Free: 888-512-7339 Fax: 724-203-5001 www.ardexamericas.com

## ARDEX PC 10<sup>™</sup> Lithium Hardener for ARDEX PC-T<sup>™</sup> Concrete Topping

#### **Product Capabilities**

Use ARDEX PC 10<sup>™</sup> as part of the ULTRAFLOR<sup>®</sup> ARDEX PC-T<sup>™</sup> POLISHED CONCRETE TOPPING SYSTEM or with other ARDEX Engineered Toppings to make an extremely dense, durable hard surface that resists dusting and wear. When used with DIAMATIC's Resin Phenolic Diamonds, PC 10's advanced chemistry creates a surface with higher reflectivity, longer life and lower maintenance costs. Interior use only.

#### **Application Instructions**

1. Dry sweep and clean surfaces of any dirt and debris.

2. Grind substrate to an initial surface profile (60/80 grit metal bonded diamonds). Continue process per specification with #1 grit high performance resin/ceramic diamond, followed by 200-grit high performance resin bonded diamond. These steps open up the surface ensuring better penetration.

3. Mask and protect adjacent surfaces.

4. Wipe surfaces using a moistened micro-fiber mop to remove dust and fines.

5. Mix, shake or stir thoroughly before applying. DO NOT allow air bubbles to form.

6. Depending on size of work area, product can be applied with a pump up sprayer or a high volume, low-pressure sprayer (HVLP). Apply ARDEX PC 10 to the surface evenly at the rate of 400-500 sq. ft. (12-15m<sup>2</sup>/L) per gallon. Lightly broom out any puddles (using a micro-fiber pad and applicator) immediately after the material has been applied.

7. Allow material to remain on the surface for 20-30 minutes. DO NOT LET ANY AREA DRY OUT during this time. Add more ARDEX PC 10 as needed in order to maintain a uniformly wet surface.

8. After material has penetrated and is no longer glistening on the surface, continue grinding and polishing per process specification to the intended final surface profile and desired finish.

#### **Clean Up**

Use soap and water to clean tools and equipment. Although treatment is non-hazardous and environmentally friendly, it is alkaline. Do not dispose of in storm drains or sewers. Use the material up or dry it out and dispose of per local regulations.

#### Maintenance

Routine sweeping, mopping, washing and mechanical scrubbing of floors with neutral pH cleaners/water is recommended. Refer to final process specification for specific maintenance procedures. Do not use acidic, butoxy-ethanol, or citrus cleaners to maintain the floor.

### **Storage Instructions**

KEEP FROM FREEZING. DO NOT HEAT. STORE BETWEEN 36°F (2°C) AND 100°F (38°C). Do not apply when air, material or surface temperatures are expected to be outside these parameters. (See ULTRAFLOR® ARDEX, DIAMATIC, POLISHED CONCRETE SYSTEM specification regarding application steps and procedures for applying ARDEX PC 10 with ARDEX PC-T Concrete Topping. Refer to ARDEX PC 10 MSDS for complete usage and safety instructions.

#### **PROFESSIONAL USE ONLY**

Must be applied by ARDEX/DIAMATIC trained or certified contractors or installers. Please contact ARDEX and/or DIAMATIC for a complete list of installers.

#### **Health and Safety Precautions**

ARDEX PC 10 is an aqueous Nano-Lithium polysilicate solution. The treatment is alkaline and may cause eye and skin irritation. KEEP OUT OF THE REACH OF CHILDREN. Do not take internally. Avoid prolonged contact with skin. Avoid ingestion of material. If swallowed, do not induce vomiting, call physician. Avoid contact with eyes. Protective clothing is recommended. Protective goggles are recommended in case of splashing. If splashed in eyes, wash immediately with clean water and call physician if irritation persists. Contact areas should be thoroughly washed with soap and water. Additional precautions, safety information and first aid treatments are contained in the Material Safety Data Sheet. ARDEX PC 10 will bond to most surfaces immediately, so wash off over spray with water and mild detergent.

 $\triangle$  **CAUTION:** Surfaces wet with ARDEX PC 10 may be slippery.

Protection	С
Health	. 1
Irritant	⚠
Flammability	. 0
V.O.C. Content 50 < gms	/L
Reactivity	. 0

#### Warranty

ARDEX Engineered Cements standard limited warranty applies.

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