



WA 98

Butynol Adhesive

DESCRIPTION

WA 98 is a high performance roofing contact adhesive. It has been specially developed for bonding butyl rubber sheeting to roofing substrates. It is convenient and economical spraying, combined with its long tack life, make it ideal for bonding large areas.

USES

Adhesive for bonding butyl rubber sheets

FEATURES

- Fine glue line: Enhanced finished product appearance.
- Multi-purpose use: Flooring, roofing, etc.
- Sprayable: ideal for working on large areas.
- Long tack life

PHYSICAL PROPERTIES

WA 98	@ 27 ± 1°C
Type	Solvent-based contact adhesive
Colour	Brownish Liquid
Viscosity	900 to 1400 cps
Tack free Time	10 - 15 minutes

COVERAGE ESTIMATES

Pack size	Coverage
25 ltrs	approx. 2 m ² /litre

APPLICATION INSTRUCTIONS

Surface Preparation

Surfaces to be bonded must be thoroughly clean and dry. Stir adhesive thoroughly before use. On porous surfaces a second coat of adhesive may be necessary.

Application

Using a brush, roller, air driven or airless spray equipment apply a thin, even layer of adhesive to both surfaces; brushing in short, quick strokes. Ensure that the spray pattern atomization is pinhead size. Between 15 - 60 minutes, the solvent should have evaporated and the adhesive should be 'tacky' enough to bond the surfaces together. A useful indication is to touch the surfaces (all over) with a clean finger: if they are 'sticky' to the touch, without transferring to your finger, they are ready to bond together.

It is imperative that no solvent is trapped between the bond. Position components accurately, as when contact is made, the bond will be immediate.

Apply maximum overall instant pressure, taking care to expel any air bubbles, to ensure a complete bond. Use of a hand pressure roller, e.g. a vinyl-flooring roller, provides good direct pressure.

CLEANING

WA 98 can be removed from tools and equipment by using RTC 100 immediately after use. Any hardened material will need to be removed mechanically.

STORAGE AND SHELF LIFE

WA 98 has a shelf life of 12 months if kept in a dry, clean store between 5°C and 20°C in the original unopened containers. The product should be protected from frost, away from direct sunlight and sources of heat.

PRECAUTIONS

The solvents in WA 98 are highly flammable. Keep away from flames, electrical appliances/lights, lighted cigarettes, etc. Use only in a well ventilated area. Refer to Material Safety Data Sheet for more details.

Use with adequate ventilation. Do not eat, drink or smoke while using. Store in a cool, well ventilated area and indoor temperature must be between 5°C and 20°C. Dispose of empty containers safely. Do not contaminate water supply.

In case of contact with the eyes, rinse immediately with plenty of water and seek medical advice and after contact with the skin wash immediately with plenty of soap and water (do not use solvents). Prolonged contact with the skin should be avoided, especially where the user has an allergic reaction to solvent materials. Always wear gloves and eye/face protection. Observe personal hygiene, particularly washing the hands after work has been completed or at any interruption whilst work is in progress. Care should be taken when removing gloves to avoid contaminating the insides. In case of accidents seek medical advice.

DISPOSAL/SPILLAGE

Spillage of the product should be removed with plenty of water. Disposal of such product or empty packaging should be in accordance with local waste disposal authority regulations.

For further information please refer to the Material Safety Data Sheet.

CONDITIONS OF SALE

Sold subject to the Company's conditions of sale which are available on request.

NOTE

The information supplied in this datasheet is based upon extensive experience and is given in good faith in order to help you. Our Company policy is one of continuous Research and Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof.

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